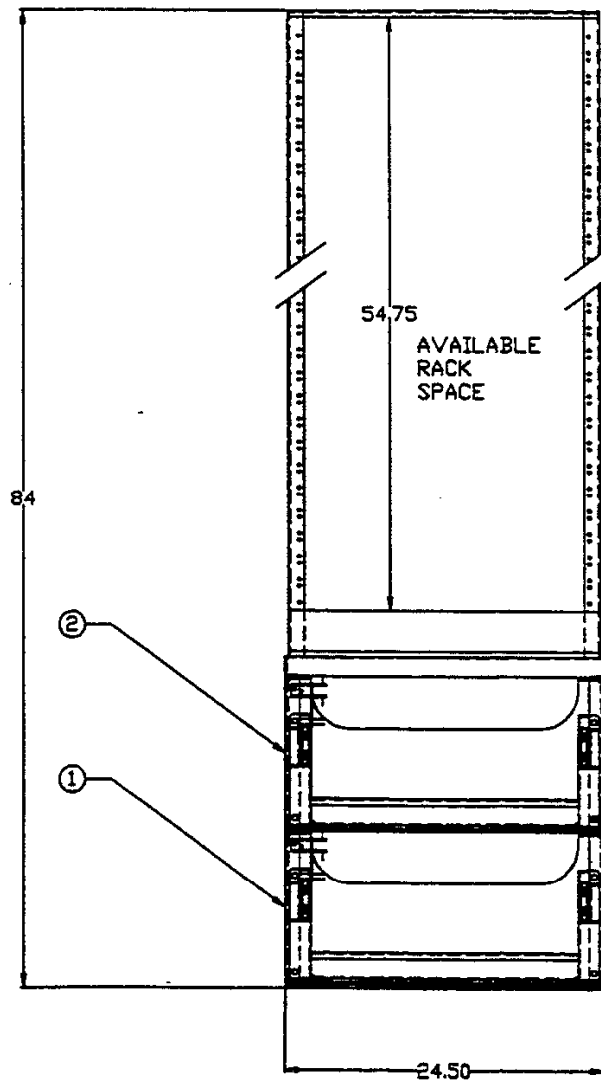
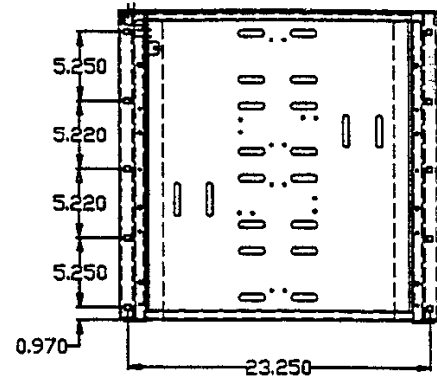


DUST COVER
REMOVED FOR CLARITY

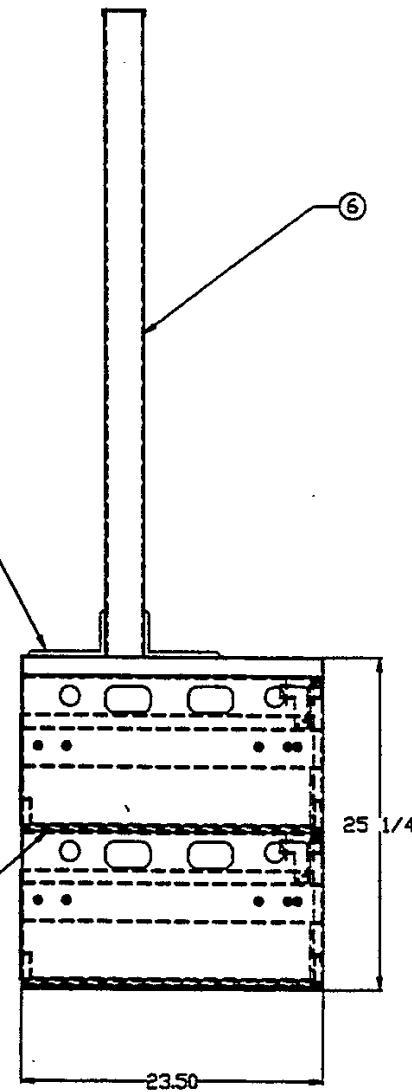
REVISIONS			
ZONE/LTR	DESCRIPTION	DATE	APPROVED



ASSEMBLE THE RACK TO THE DUST COVER USING THE FOLLOWING:
 #1/2-13 X 1-1/2" LG. (GRD. #5) BOLT (4X)
 #1/2 FLATWASHER (4X)
 #1/2 LOCKWASHER (4X)
 #1/2-13 (GRD. #5) HEX NUT (4X)

SCREW DRAWER TO FRAME USING #3/8-16 BOLTS (GRD. 5) X 1" LG. WITH A #3/8" LOCKWASHER AND A #3/8" FLATWASHER (4X PER SHELF)

ASSEMBLE SHELVES AND DUST COVER USING THE FOLLOWING HARDWARE PER SHELF:
 #3/8-16 X 1" LG. (GRD.#5) CARRIAGE BOLT (10X)
 #3/8 FLATWASHER (10X)
 #3/8 LOCKWASHER (8X)
 #3/8 "SHAKEPROOF" WASHER (2X)(REAR HOLES)
 #3/8-16 (GRD.#5) HEX NUT (10X)



NOTES:
 FINISH-EPOXY POWDER, ASA 61 GREY
 ASSEMBLY IS QUALIFIED AND CERTIFIED FOR UBC SEISMIC ZONE 4
 COVER INCLUDES RELAY RACK MOUNTING HOLES
 * BATTERY HOLDDOWNS AS REQ.
 THE RACK IS WELDED CONSTRUCTION

THIS DOCUMENT CONTAINS PROPRIETARY DATA OF SMT AND JCI. NO DISCLOSURE, REPRODUCTION OR USE OF ANY PART THEREOF MAY BE MADE WITHOUT WRITTEN PERMISSION. THIS IS A CAD GENERATED DRAWING. NO MANUAL CHANGES ALLOWED.

BILL OF MATERIALS			
QTY	ITEM	PART NUMBER	DESCRIPTION
1	6	MRR4-5875	RACK "C"
8	5	MHD70-90	BATTERY HOLDDOWN (NOT SHOWN)
4	4	MHD30-45	BATTERY HOLDDOWN (NOT SHOWN)
1	3	MRDC-SHD	DUST COVER, HEAVY DUTY
1	2	MRT-S	Z-4 SLIDING BATTERY SHELF-TIER
1	1	MRB-S	Z-4 SLIDING BATTERY SHELF-BASE

CONTR.	JOHNSON CONTROLS, INC.
DRAWN: RVG 6/18/97	SPECIALTY BATTERY
CHECKED:	(TEL12-30/12-90) Z-4 MODULAR SINGLE BAY SYSTEM - 2 TIER W/RELAY RACK
APPROVED:	SIZE: D CODE IDENT NO. SBMS-2TR REV. -
DISGN ACT APPR.	GOV'T ACT APPR.
MATERIAL: AS NOTED	FINISH: AS NOTED
NEXT ASSY:	APPLICATION:
USED ON:	SCALE:
APPLICATION:	SHEET 1 OF 1