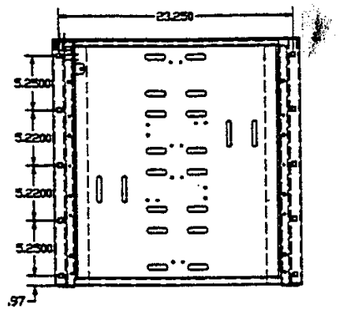
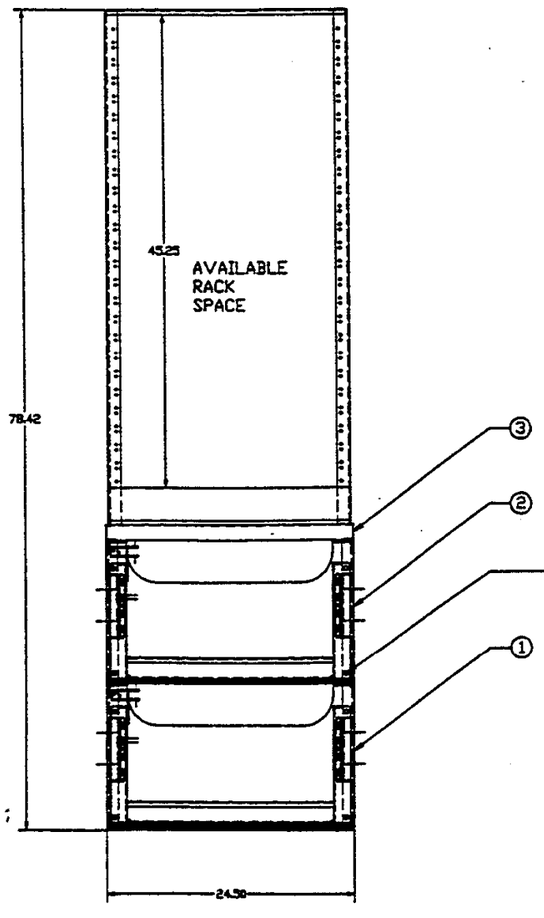
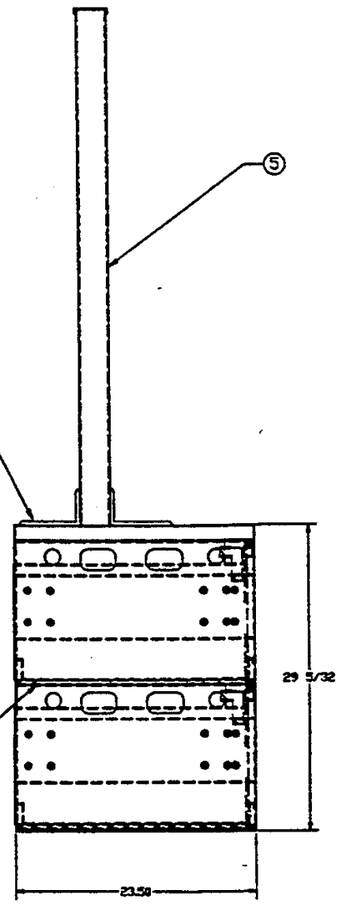
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED

DUST COVER
REMOVED FOR CLARITY





SCREW DRAWER TO
FRAME USING #3/8-16
BOLTS (GRD. 5) X 1" LG.
WITH A #3/8" LOCKWASHER
AND A #3/8" FLATWASHER
(4X PER SHELF)



ASSEMBLE THE RACK
TO THE DUST COVER
USING THE FOLLOWING:
#1/2-13 X 1-1/2" LG. (GRD. #5) BOLT (4X)
#1/2 FLATWASHER (4X)
#1/2 LOCKWASHER (4X)
#1/2-13 (GRD. #5) HEX NUT (4X)

ASSEMBLE SHELVES AND DUST COVER
USING THE FOLLOWING HARDWARE PER SHELF:
#3/8-16 X 1"LG. (GRD.#5) CARRIAGE BOLT (10X)
#3/8 FLATWASHER (10X)
#3/8 LOCKWASHER (8X)
#3/8 "SHAKEPROOF" WASHER (2X)(REAR HOLES)
#3/8-16 (GRD.#5) HEX NUT (10X)

NOTES:
FINISH-EPOXY POWDER, ASA 61 GREY

ASSEMBLY IS QUALIFIED AND
CERTIFIED FOR UBC SEISMIC ZONE 4

COVER INCLUDES RELAY RACK MOUNTING
HOLES

THE RACK IS WELDED CONSTRUCTION

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BILL OF MATERIALS

QTY	ITEM	PART NUMBER	DESCRIPTION
1	5	MRR4-4925	RACK "E"
8	4	MHD125-180	BATTERY HOLDDOWN (NOT SHOWN)
1	3	MRDC-LHD	DUST COVER, HEAVY DUTY
1	2	MRT-L	Z-4 SLIDING BATTERY SHELF-TIER
1	1	MRB-L	Z-4 SLIDING BATTERY SHELF-BASE

CONTR.	JOHNSON CONTROLS, INC. SPECIALTY BATTERY
DRAWN RVG 6/18/97	(TEL12-125/6-180)Z-4 MODULAR SINGLE BAY SYSTEM - 2 TIER W/RELAY RACK
CHECKED	
APPROVED	
APPROVED	
DSGN ACT APPVL	SIZE D · CODE IDENT NO. · DRAWING NO. SBMI-2TR · REV. -

MATERIAL:
FINISH: